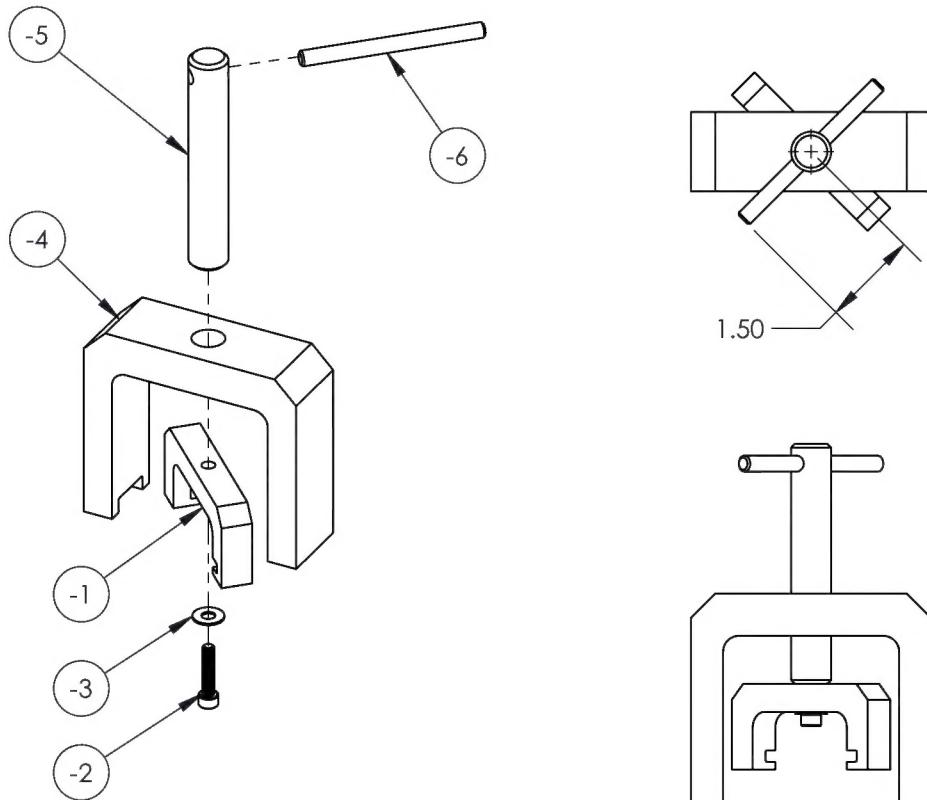


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		REDRAWN FROM ORIGINAL TATTERED DRAWING.	6/20/2012	JAG	
A		ADDED NOTE.	10/29/2012	RJC	SE
1		-1 CH'D HOLE SIZE WAS \varnothing .213 IS \varnothing .219	4/24/2013	CFS	GE
2	15-0300	-1, -4, -5 CH'D MATERIAL CALL OUT WAS 1018 IS 1020.	9/14/2015	RJC	JAG



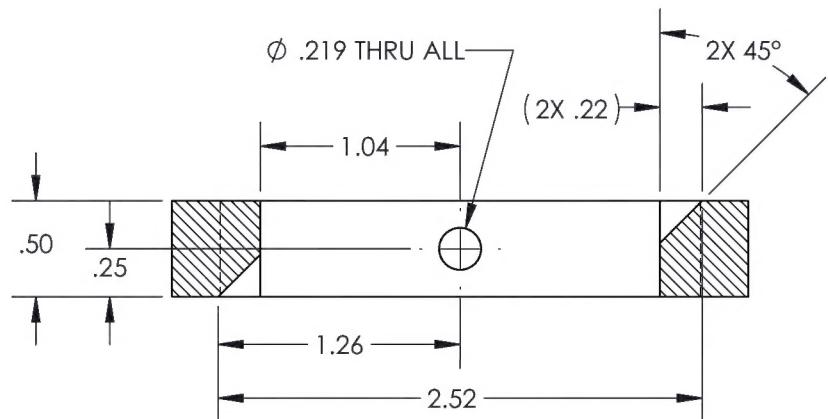
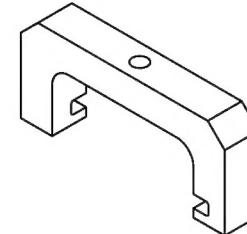
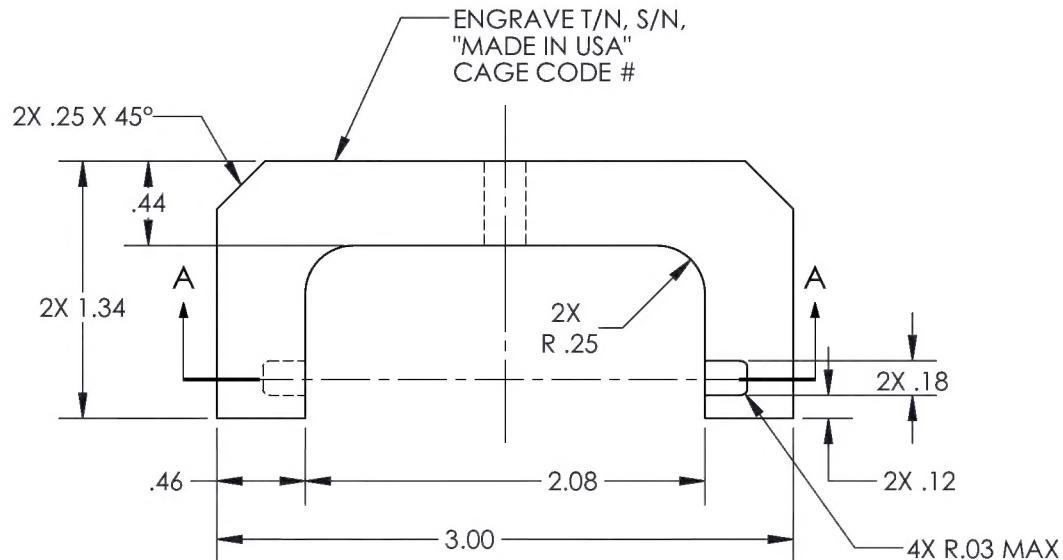
NOTE:
ASSEMBLY REQUIRES LOCTITE 262 ON (-2). TIGHTEN FULLY THEN BACK OFF UNTIL (-1) CAN PIVOT FREELY.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	REV
			-1	1	YOKE	1018/1020		2	2
		B/O	-2	1	SOCKET HEAD CAP SCREW	STEEL	10-32 UNF X 7/8 (MCMASTER-CARR #91251A346)	1	
		B/O	-3	1	WASHER	STEEL	AN960-10	1	
			-4	1	BRIDGE	1018/1020		3	
			-5	1	SHAFT	1018/1020		4	
			-6	1	HANDLE	01		5	

TITLE		DRAWN BY: GILBERT	
PULLER-LUBE OIL FILTER CAP		APPROVED <i>D Weil</i>	
DWG NO. RB6798860		REV 2	
MAT'L		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX \pm .005 FRACTIONS \pm 1/8		HEAT TREAT	
.XX \pm .01 ANGLES \pm 5°		FINISH	
.X \pm .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		ROLLS ROYCE 250	
SCALE	1:3	DATE	6/20/2012
		SHEET 1 OF 5	

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			REVISIONS		
REV	ECR		DESCRIPTION	DATE	INITIAL
1			-1 CH'D HOLE SIZE WAS \varnothing .213 IS \varnothing .219	4/24/2013	CFS
2	15-0300		-1 CH'D MATERIAL CALL OUT WAS 1018 IS 1020.	9/14/2015	JAG



SECTION A-A

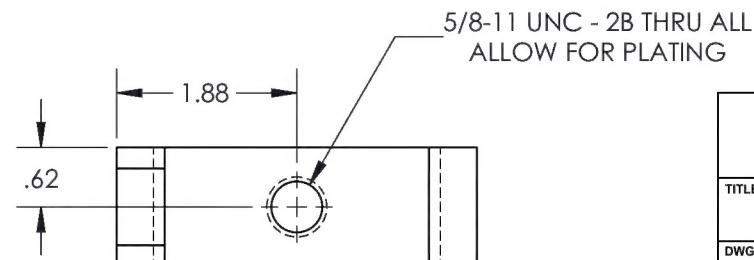
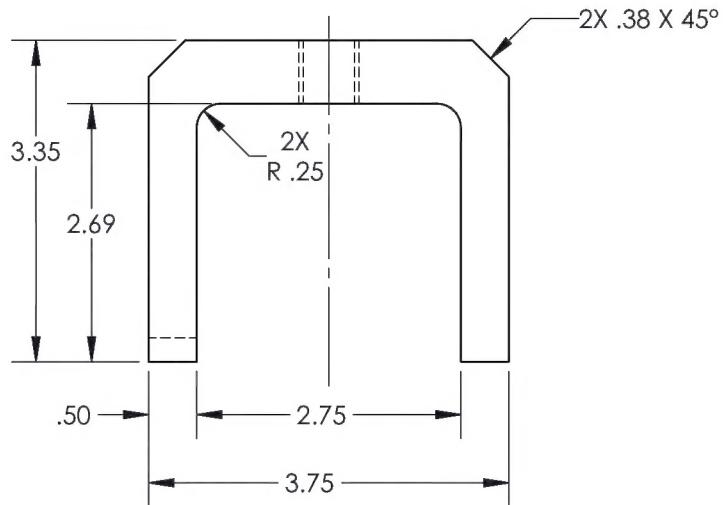
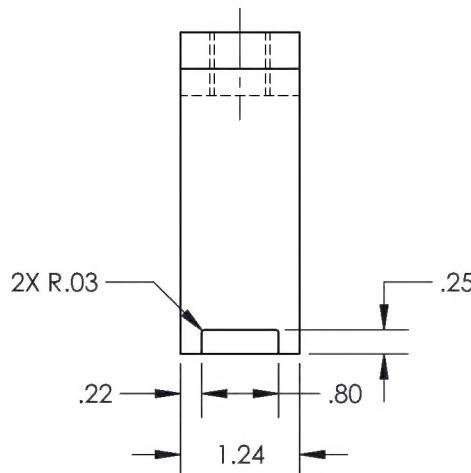
(-1)

YOKE

	
TITLE	
DWG NO.	PULLER-LUBE OIL FILTER CAP
MAT'L	RB6798860-1
REV	2
DRAWN BY:	GILBERT
APPROVED	D. Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH CAD PLATE YELLOW
	SPEC QQ-P-416, TYPE II, CLASS II
	USED ON MODEL
	ROLLS ROYCE 250
SCALE	1:1
DATE	6/20/2012
SHEET 2 OF 5	

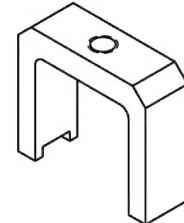
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0300	-4 CH'D MATERIAL CALLOUT WAS 1018 IS 1018/1020.	9/14/2015	RJC	JAG



(-4)

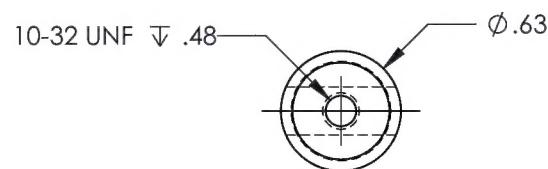
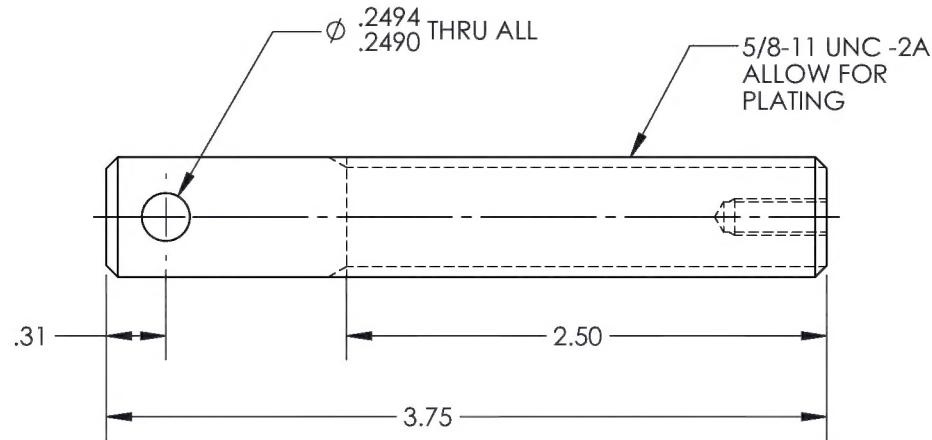
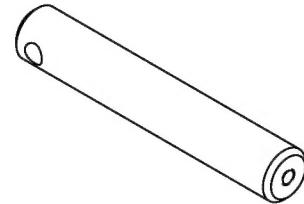
BRIDGE



DART AEROSPACE	
TITLE	
PULLER-LUBE OIL FILTER CAP	
DWG NO.	REV
RB6798860-4	2
MAT'L	DRAWN BY:
1018/1020	GILBERT
APPROVED	
D Weil	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT	
FINISH CAD PLATE YELLOW	
SPEC QQ-P-416, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
ROLLS ROYCE 250	
SCALE	1:2
DATE	6/20/2012
SHEET 3 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		-5 CH'D MATERIAL CALL OUT WAS 1018 IS 1020.	9/14/2015	RJC	JAG



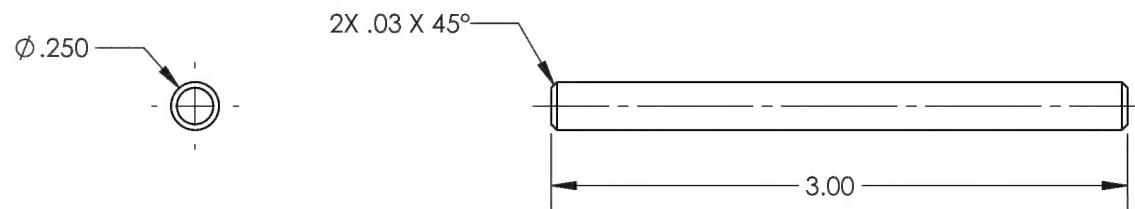
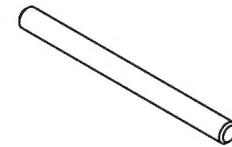
(-5)

SHAFT

	
TITLE	
DWG NO.	RB6798860-5
MAT'L	1018/1020
DRAWN BY:	GILBERT
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH CAD PLATE YELLOW
	SPEC QQ-P-416, TYPE II, CLASS II
	USED ON MODEL
	ROLLS ROYCE 250
SCALE	1:1
DATE	6/20/2012
SHEET 4 OF 5	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-6)

HANDLE

DART AEROSPACE	
TITLE	PULLER-LUBE OIL FILTER CAP
DWG NO.	RB6798860-6
REV	2
MAT'L 01	DRAWN BY: GILBERT
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT FINISH CAD PLATE YELLOW	
SPEC QQ-P-416, TYPE II, CLASS II	
USED ON MODEL	
ROLLS ROYCE 250	
SCALE 1:1	DATE 6/20/2012
SHEET 5 OF 5	